

GUARDIAN®

SECURITY STORM DOORS

Add Beauty & Security to Your Home

Enhance the appearance of your entryway while providing security and peace of mind. Heavy gauge steel ensures the most reliable protection against intruders. Custom-fit to your opening, our doors also effectively insulate against drafts which can mean big savings on your energy bills.

Our doors are built with pride by conscientious craftsmen in a variety of decorative designs and colors. Although we use modern techniques and equipment, each door is carefully assembled by skilled hands. We use meticulous quality control inspections to ensure your door will not only look beautiful but will perform beautifully for years to come.



1



3



4



5

Doors are coated with electrostatic spray guns with a heavy coat of polyester powder coating then baked at high temperatures to ensure a durable uniform high quality paint finish.

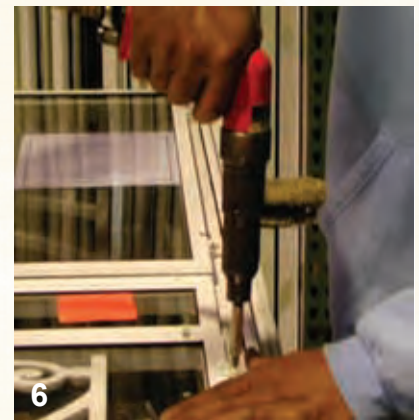
Doors are clamped into special welding fixtures and steel frames and bars are fully welded. Door frame welds are then carefully ground and polished to a smooth finish, making the welds virtually invisible.

Prior to painting, doors are pre-treated in a high pressure wash system designed to clean and chemically treat steel for corrosion protection.

Quality starts with furniture grade steel tubing (1) direct from the steel mill made to our exact specifications. Using a computer aided measuring system, all door frames are cut to exact measurements, assuring a perfect size door every time.

After welding (2), grinding & polishing (3), and pretreating (4), a baked on powder coat finish is applied (5). This ultra-smooth finish offers protection against rust and severe weather conditions to make sure the beauty lasts for years.

During final assembly (6), skilled craftsmen pre-hang the door in a heavy metal frame, install glass and screen panels, and inspect the door for quality control. Doors are carefully inspected once again and packaged with custom designed packaging materials (7) to ensure the product is delivered to your home in excellent condition.



6



Standard Quality Features

HEAVY-DUTY 2-INCH STEEL FRAME

Heavy gauge all welded door frame construction with lifetime warranty



SUPERIOR HINGE DESIGN

Three 7" forged steel hinges with non removable screws

POLYESTER

POWDER-COATED FINISH

Outperforms standard ornamental door liquid paint in weathering, ability and resistance to fading, cracking, chipping and corrosion

Available in ten designer colors



HEAVY-DUTY PNEUMATIC CLOSER

Adjustable door closing speed. Chain with shock absorber prevents damage from strong winds



HINGE-SIDE VAULT PINS

Vault pins behind top and bottom hinges provide additional security

HEAVY GAUGE METAL

Z bar frame with plush pile weather stripping provides maximum protection from drafts, dirt and noise



TEMPERED SAFETY GLASS

Weatherstripped panels with tempered glass are easily replaced with standard top screen and optional bottom screen



SOLID BRASS STRIKE PLATE

With integrated steel dust box is factory mounted for additional strength and security

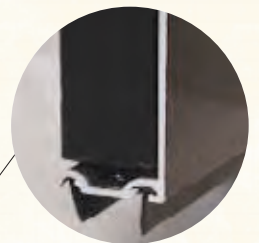


HEAVY DUTY MORTISE LOCK

Deadbolt has full 1-inch throw. Available in Polished Brass, Antique Brass and Satin Chrome

CORROSION RESISTANT

Cast aluminum designs



DOUBLE WEATHER-STRIPPED

Adjustable bottom expander with integrated dual fin sweep

LIFETIME LIMITED WARRANTY

Guaranteed for as long as you own your home, the Master Frame of the door shall be free from defects in material and workmanship for as long as the purchaser owns the door. The Powder Coat Finish shall be free from fading, peeling, cracking, or blistering for a period of one year, from date of original purchase.

(See Complete Warranty for Full Details)

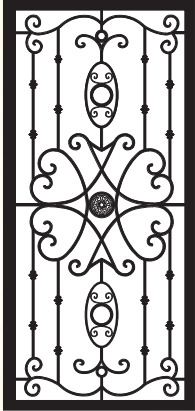
700 Series

FULL VIEW DOORS

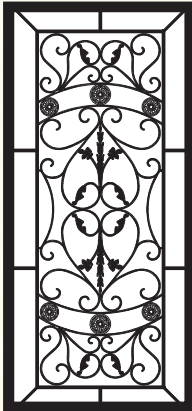
Cover Photo:
701
Bella

Top Photo:
704
Vineyard

Bottom Photo:
705
Vincento



701
Bella



704
Vineyard



705
Vincento

700 Series
Close up detail - Old World Iron



Our 700 Series doors reflect the timeless beauty of hand-made solid wrought iron construction. Each door is carefully designed and constructed by our skilled craftsmen.

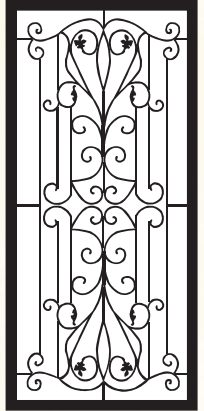


700 Series

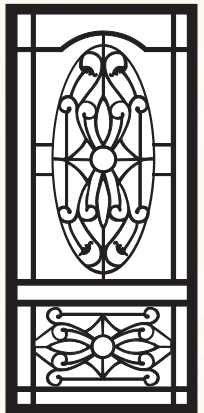
FULL VIEW DOORS

Top Photo:
706
Venice

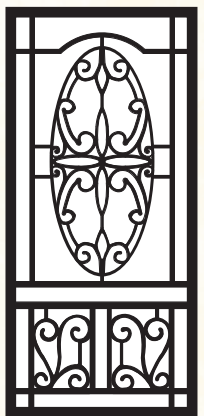
Bottom Photo:
707
Santa Cruz



706
Venice

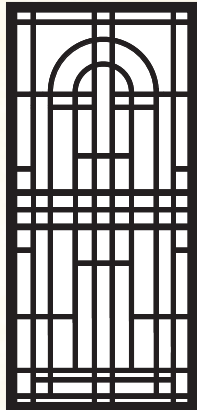


707
Santa Cruz

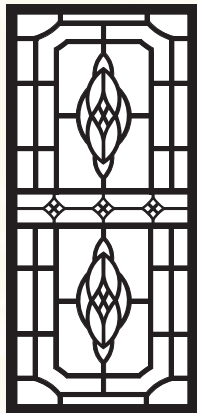


708
Sante Maria

600 Series



604
Carrington



608
Amethyst

Top Photo:
604
Carrington

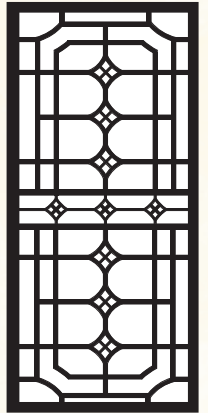
Bottom Photo:
608
Amethyst
with Optional Mailslot



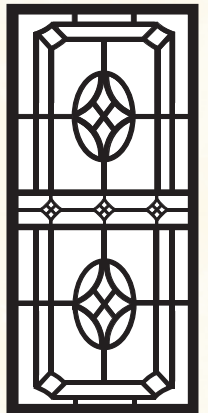
600 Series

Top Photo:
609
Topaz

Bottom Photo:
611
Ruby



609
Topaz



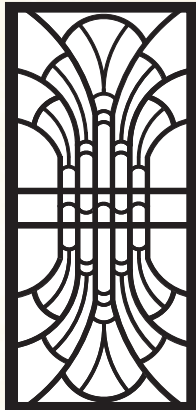
611
Ruby

600 Series
Close up detail - Laser Cut Steel

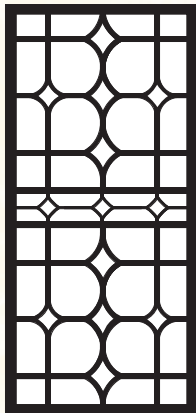


Our 600 Series doors offer the latest technological advances in metal fabrication. Each door style is computer designed & precision laser cut from heavy gauge steel plate.

600 Series



616
Duchess



619
Explorer

Top Photo:
616
Duchess

Bottom Photo:
619
Explorer
with Optional Mailslot

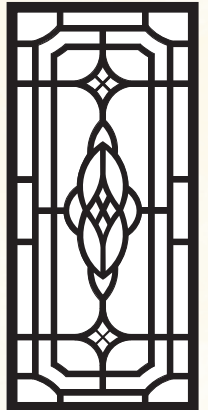


600 Series

FULL VIEW DOORS

Top Photo:
607
Emerald

Bottom Photo:
615
Majesty



607
Emerald



615
Majesty

600 Series
Close up detail - Laser Cut Steel



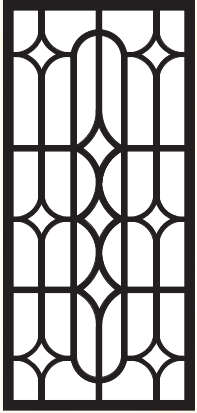
Our 600 Series doors offer the latest technological advances in metal fabrication. Each door style is computer designed & precision laser cut from heavy gauge steel plate.

600 Series

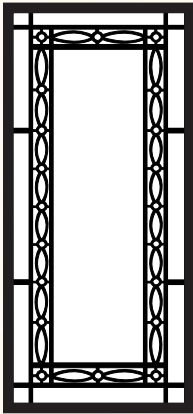
FULL VIEW DOORS

Top Photo:
618
Excalibur

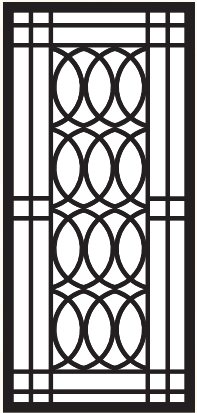
Bottom Photo:
624
Eclipse



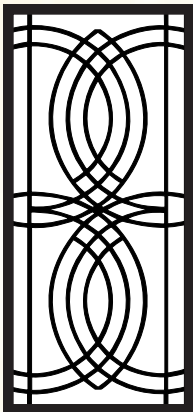
618
Excalibur



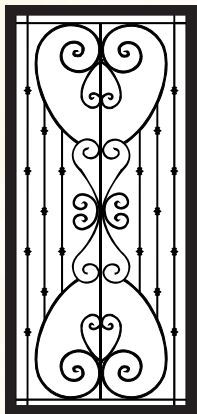
630
Opulence



624
Eclipse



634
Crystal
Elegance



636
Florence



600 Series

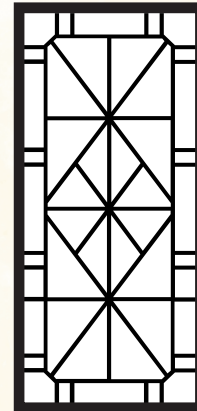
FULL VIEW DOORS

Top Photo:
629
Abbington

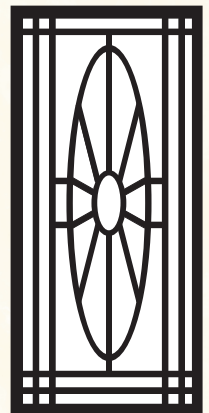
Bottom Photo:
628
Odyssey



629
Abbington



637
Sedona



628
Odyssey

600 Series
Close up detail - Laser Cut Steel



Our 600 Series doors offer the latest technological advances in metal fabrication. Each door style is computer designed & precision laser cut from heavy gauge steel plate.



500 Series



501
Heirloom



503
Graceland



505
Bird of Paradise



502
Elegante



504
Mediterranean



506
Tara

Top Photo:
505
Bird of Paradise
with Matching Sidelights

Bottom Photo:
502
Elegante



500 Series

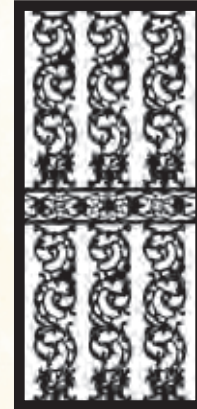


Top Photo:
513
Mardi Gras

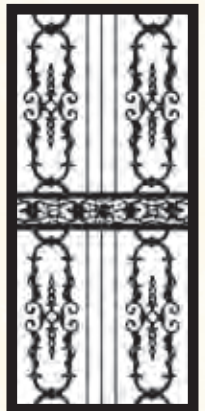
Bottom Photo:
529
Bella Vista
with Optional Mailslot



509
Sentry



507
Hummingbird



513
Mardi Gras



512
New Orleans

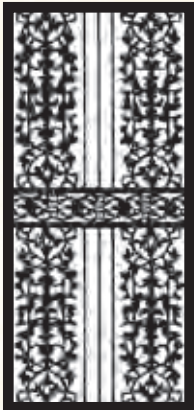


520
French Quarter



514
Pontablo

500 Series



521
Passion Flower



524
Cedarwood



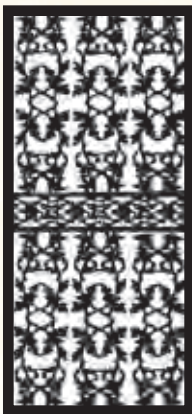
526
Mountain Oak



522
French Oak



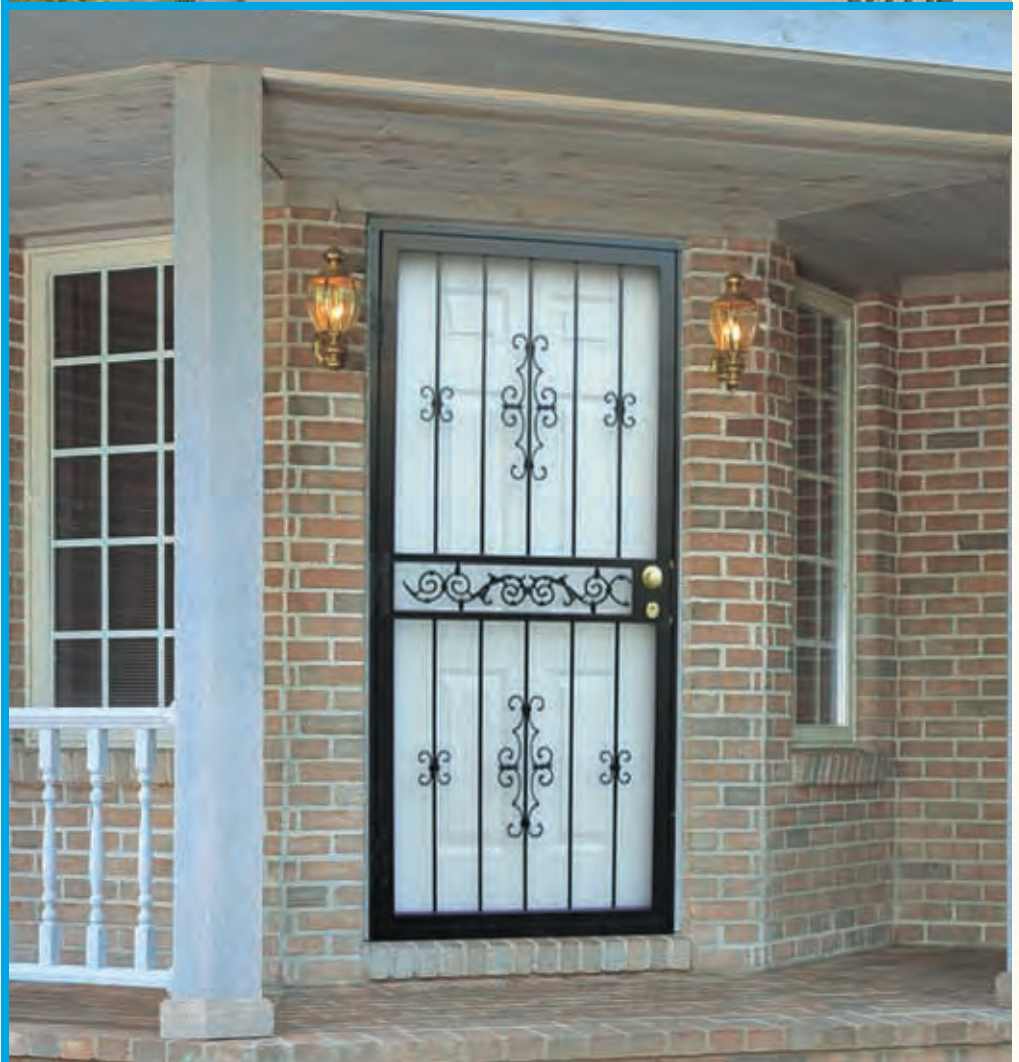
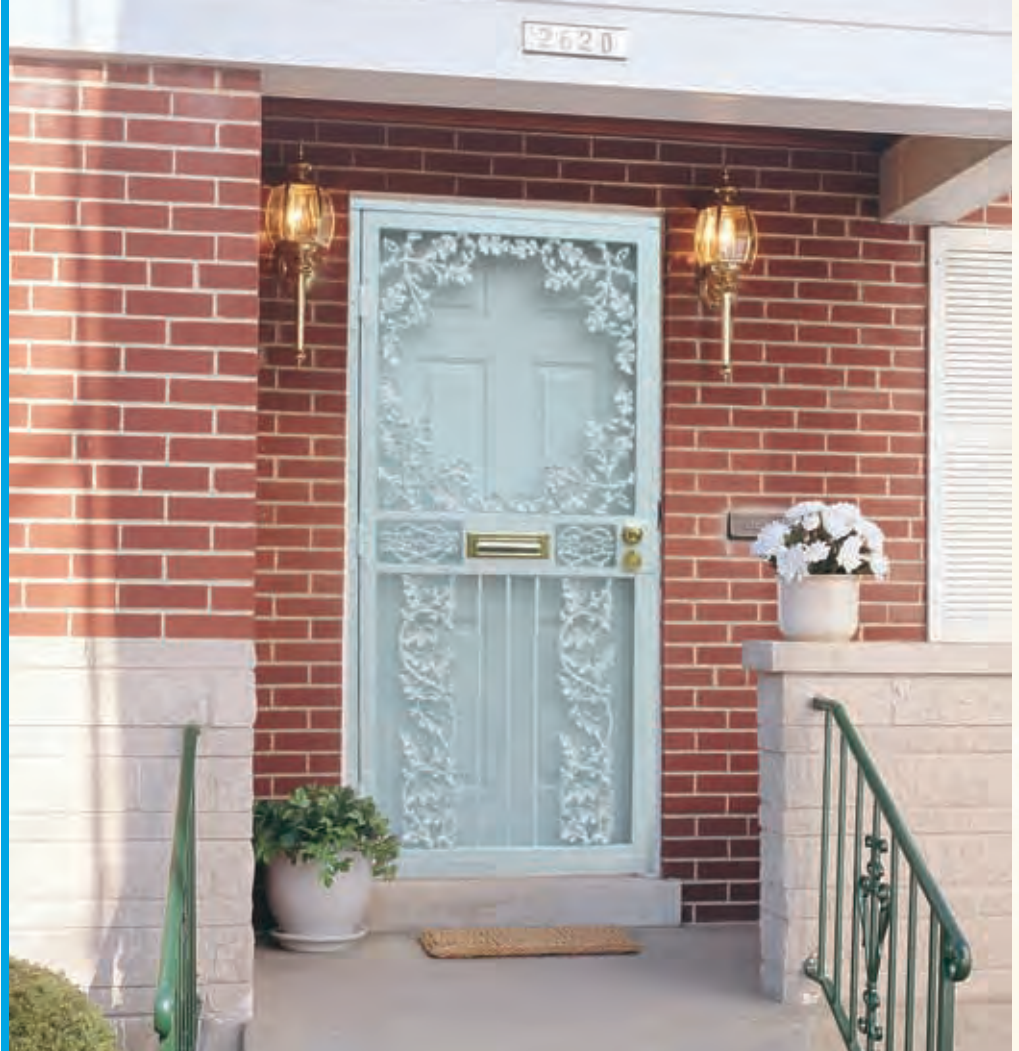
525
Parisian Oak



527
Foliage

Top Photo:
530
Garden Vista
with Optional Mailslot

Bottom Photo:
544
Spaniard



500 Series



Top Photo:
589
Park Avenue

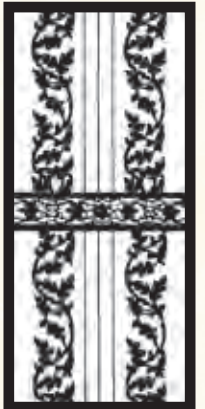
Bottom Photo:
551
Madrid



530
Garden Vista



529
Bella Vista



532
Calypso



531
Mirage



536
Nottingham



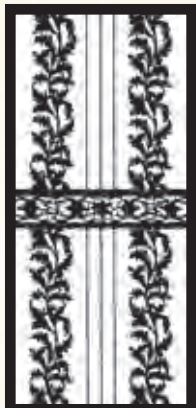
534
Spring Time



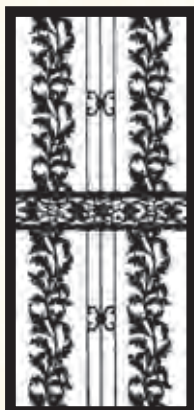
500 Series

Top Photo:
554
Modernistic

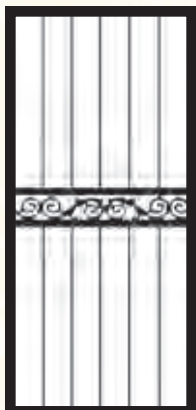
Bottom Photo:
559
Philadelphian
with Optional Mailslot



537
River Oak



541
Dorchester



542
Guardian



543
Allegro



544
Spaniard



545
Butterfly



500 Series



Top Photo:
561
Ambassador

Bottom Photo:
564
Deco



547
Spanish Scroll



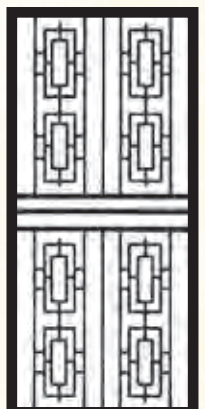
546
Tiffany



551
Madrid



549
Hacienda



554
Modernistic



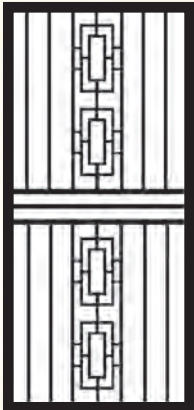
552
Oakmont



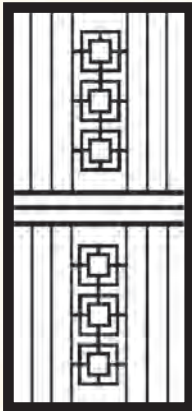
500 Series

Top Photo:
543
Allegro

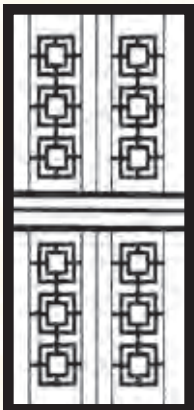
Bottom Photo:
574
Sunburst
with Optional Mailslot



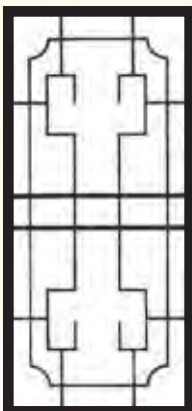
555
Comet



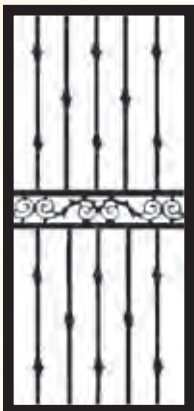
556
Contempo



557
Futura



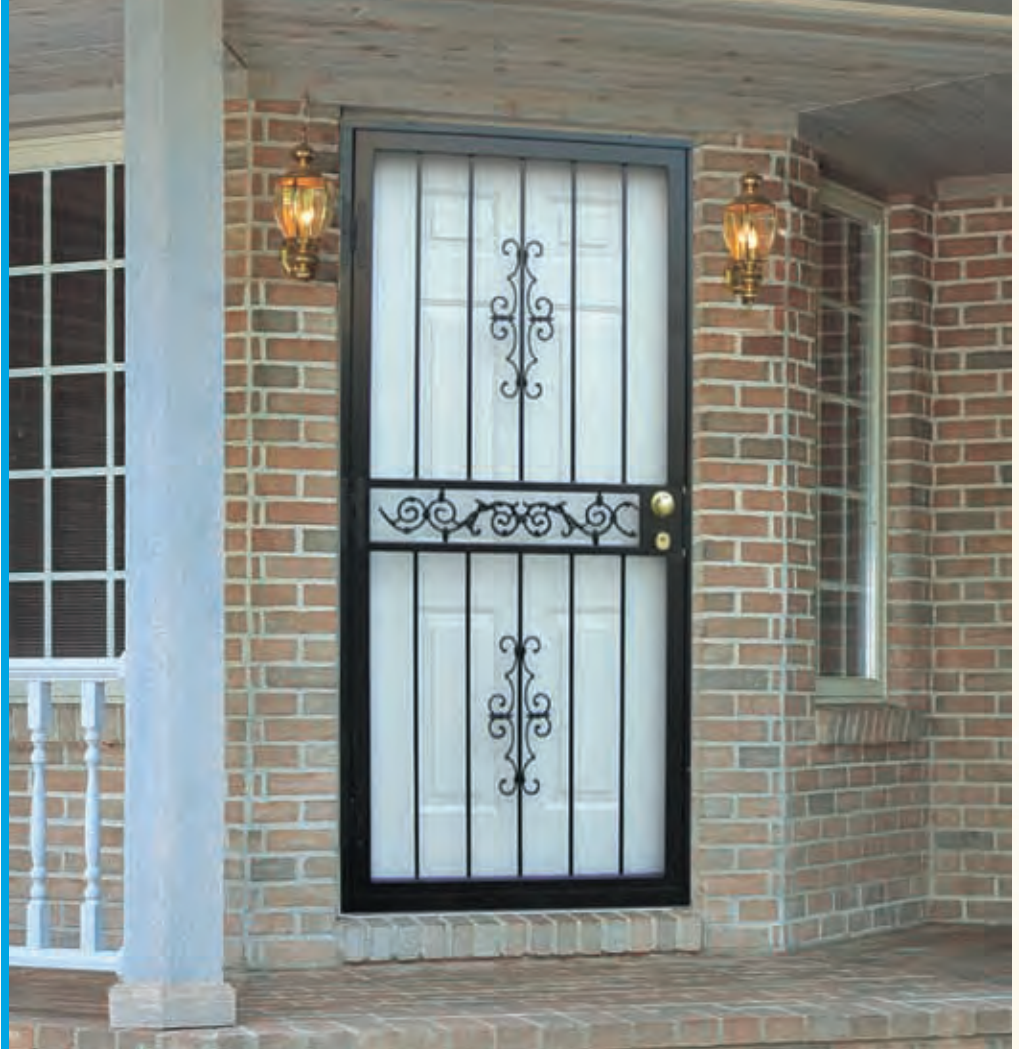
558
Artisan



559
Philadelphian



561
Ambassador

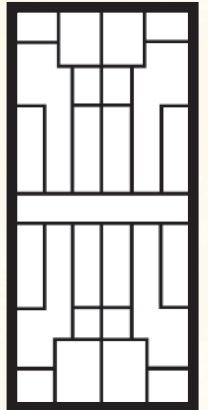


500 Series

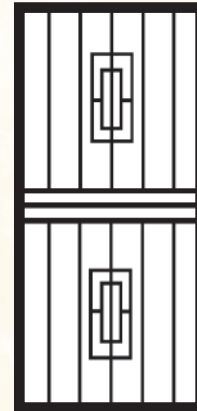


Top Photo:
575
Sunray

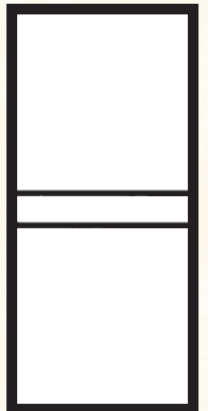
Bottom Photo:
577
Dynasty



564
Deco



563
Nova



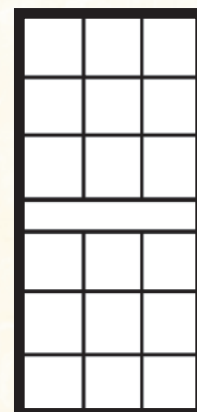
572
Ultra View



565
Ming



574
Sunburst



573
Window Pane

500 Series

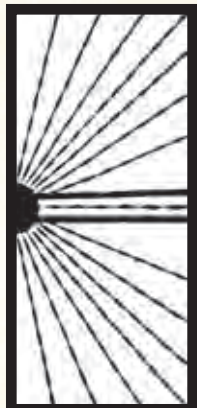
Top Photo:
578

Belmont

with Optional Mailslot

Bottom Photo:
587

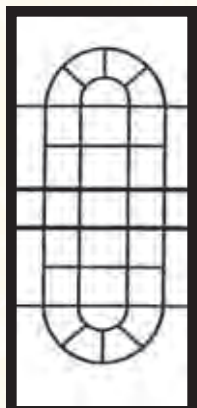
Embassy



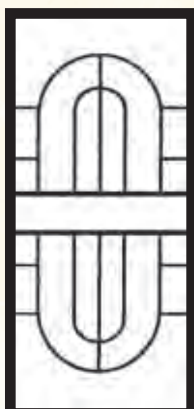
575
Sunray



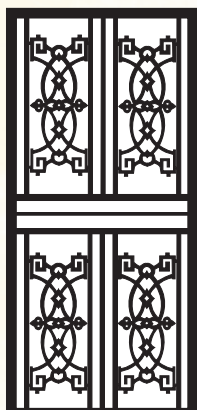
577
Dynasty



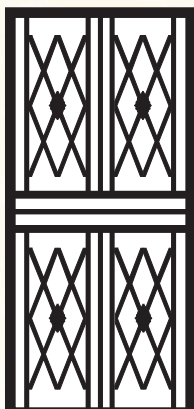
578
Belmont



579
Socialite



587
Embassy



588
Diamond Deluxe

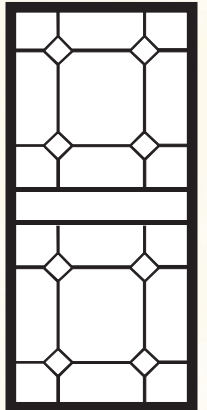


500 Series



Top Photo:
588
Diamond Deluxe

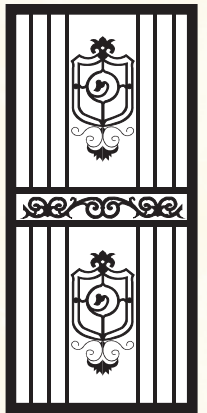
Bottom Photo:
592
Royal Crest
with Optional Mailslot
& Bottom Accent Plate



594
Diamond Cluster



589
Park Avenue



592
Royal Crest



Available in 500 Series only



Polished Brass Mailslot



Polished Brass Magazine Slot

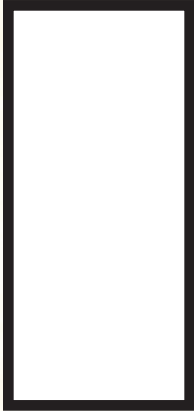
Also available in
Antique Brass & Satin Chrome

500 Series

FULL VIEW DOORS

Top Photo:
566
Full View

Bottom Photo:
590
Country View



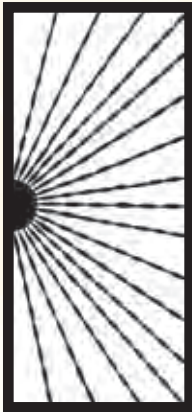
566
Full View



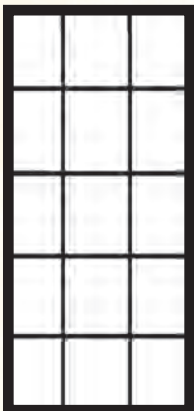
567
Mountain View



569
Garden View



570
Full Rays



571
Colonial View



580
Symphony

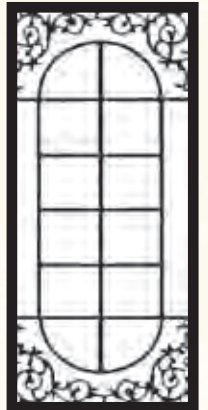


500 Series

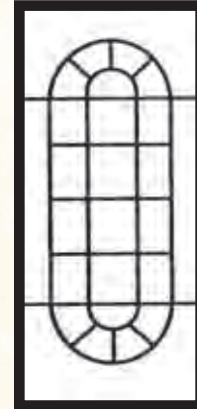
FULL VIEW DOORS

Top Photo:
591
Victorian

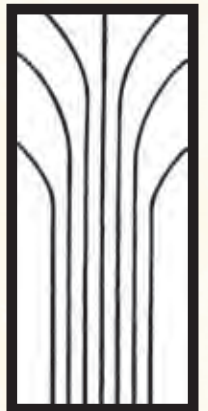
Bottom Photo:
593
Aztec



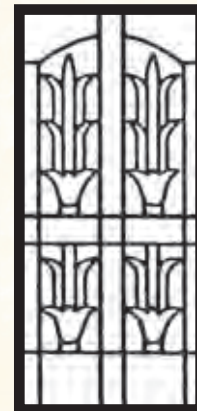
582
Williamsburg



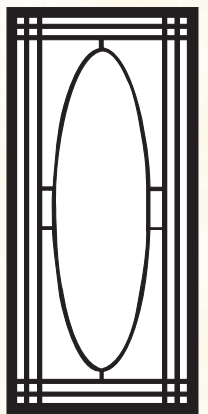
581
Sophisticate



584
Bolero



583
Spring Flower



591
Victorian

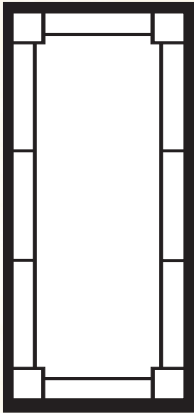


590
Country View

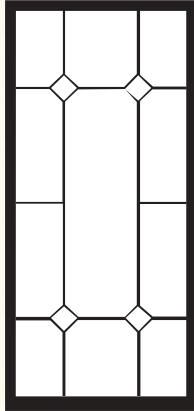


500 Series

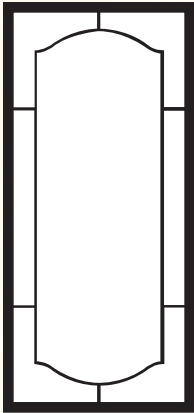
FULL VIEW DOORS



593
Aztec



595
Diamond View



596
Malibu

Top Photo:
595
Diamond View

Bottom Photo:
596
Malibu
with Optional Satin Chrome
Bottom Accent Plate



Matching Sidelights
available in most styles



Special Door Options

All doors are available in round and any special shape top, including full arch, semi arch, eyebrow, cathedral, and elliptical top. All special top doors are available for double and patio door applications.



559 Philadelphian - Arch Top



566 Full View - Cathedral Top



570 Full Rays Double Doors - Elliptical Top



545 Butterfly Patio Doors



629 Abbington Double Doors

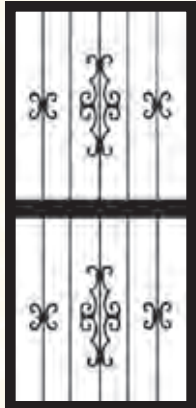
The lock is the heart of a security storm door. Our locksets are all metal construction with exposed solid brass components. All locks are standard with a double-cylinder deadbolt with full 1" throw for maximum security. All locks are available with an optional single cylinder deadbolt.



201
El Toro



203
Galaxy



204
Royal



205
Blossom



206
El Dorado



208
Melody

#1 Heavy-Duty Mortise Deadbolt Lock

Key unlocks both deadbolt and exterior knob latch with panic proof interior knob. Molded one piece heavy gauge steel latch guard prevents outside tampering.



#1A - Polished Brass



#1B - Antique Brass

#2 Lever-Style Mortise Deadbolt Lock

A more elegant version of the heavy-duty mortise deadbolt lock. Features a decorative lever handle and escutcheon plate on both sides of the lock.



#2A - Polished Brass



#2B - Antique Brass

#3 Deluxe Slimline Deadbolt Lock

Solid brass lever handle and escutcheon plate on both sides of the lock. Heavy gauge steel latch guard prevents outside tampering. Available on all door styles. Standard on all Full View door styles.



#3A - Polished Brass



#3B - Antique Brass

#5 Universal Deadbolt Lock

Includes 5-pin tumbler cylinder. Molded one piece heavy gauge steel latch guard prevents outside tampering.



#5A - Polished Brass



#5B - Antique Brass

Color Collection

#4 Economy Slimline Deadbolt Lock

A simpler, more economical version for the 200 Series Doors. Available in Polished Brass only.



#1C -Satin Chrome



#2C -Satin Chrome

Flush bolts are standard on double and patio doors to secure the top and bottom of the inactive door.



#3C -Satin Chrome

Optional Mailslot or Magazine Slot

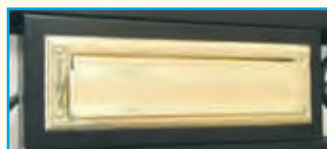
All 500 Series Door styles with center panel can be ordered with an optional Mailslot or larger style Magazine Slot. Available in Polished Brass, Antique Brass or Satin Chrome.



Polished Brass Mailslot



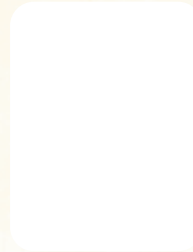
#5C -Satin Chrome



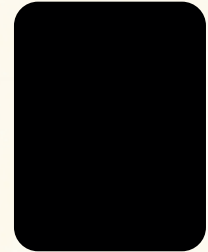
Polished Brass Magazine Slot

Choose from our ten decorator colors of thermofused, powder coated finishes.

Colors shown below may not be exact.



White



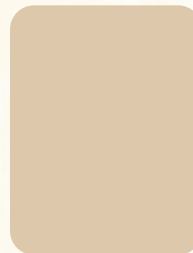
Satin Black (standard)



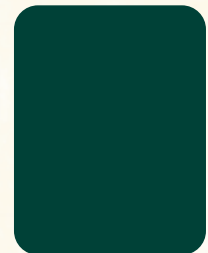
Bone



Bronze



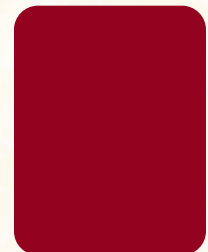
Designer Beige



Hunter Green



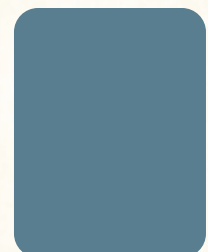
Terratone



Colonial Red



Walnut Brown



Wedgewood Blue

Note: Due to the effects of heat, light, age and the printing process, the sample colors shown may vary from the actual paint colors. See your dealer for actual color chart.